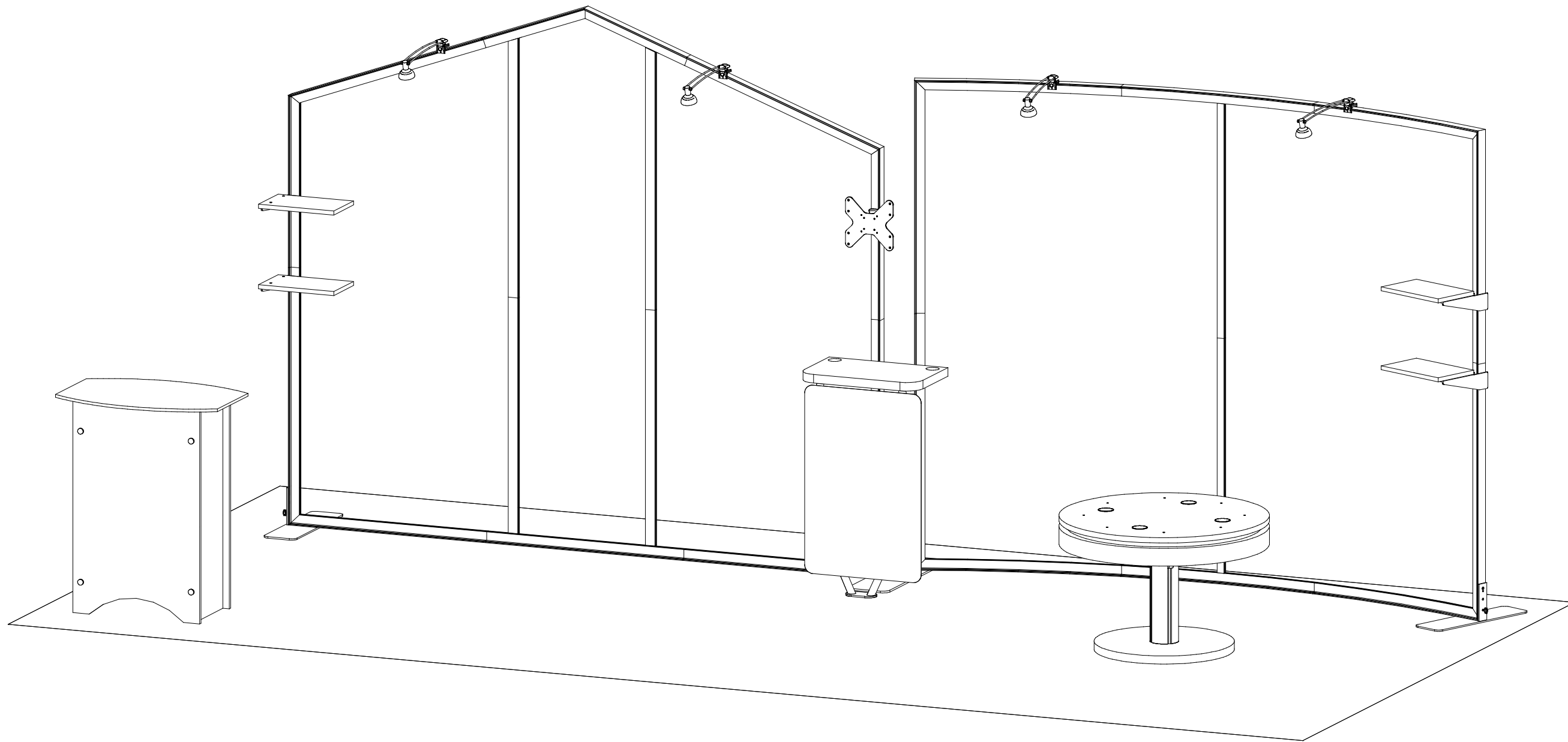
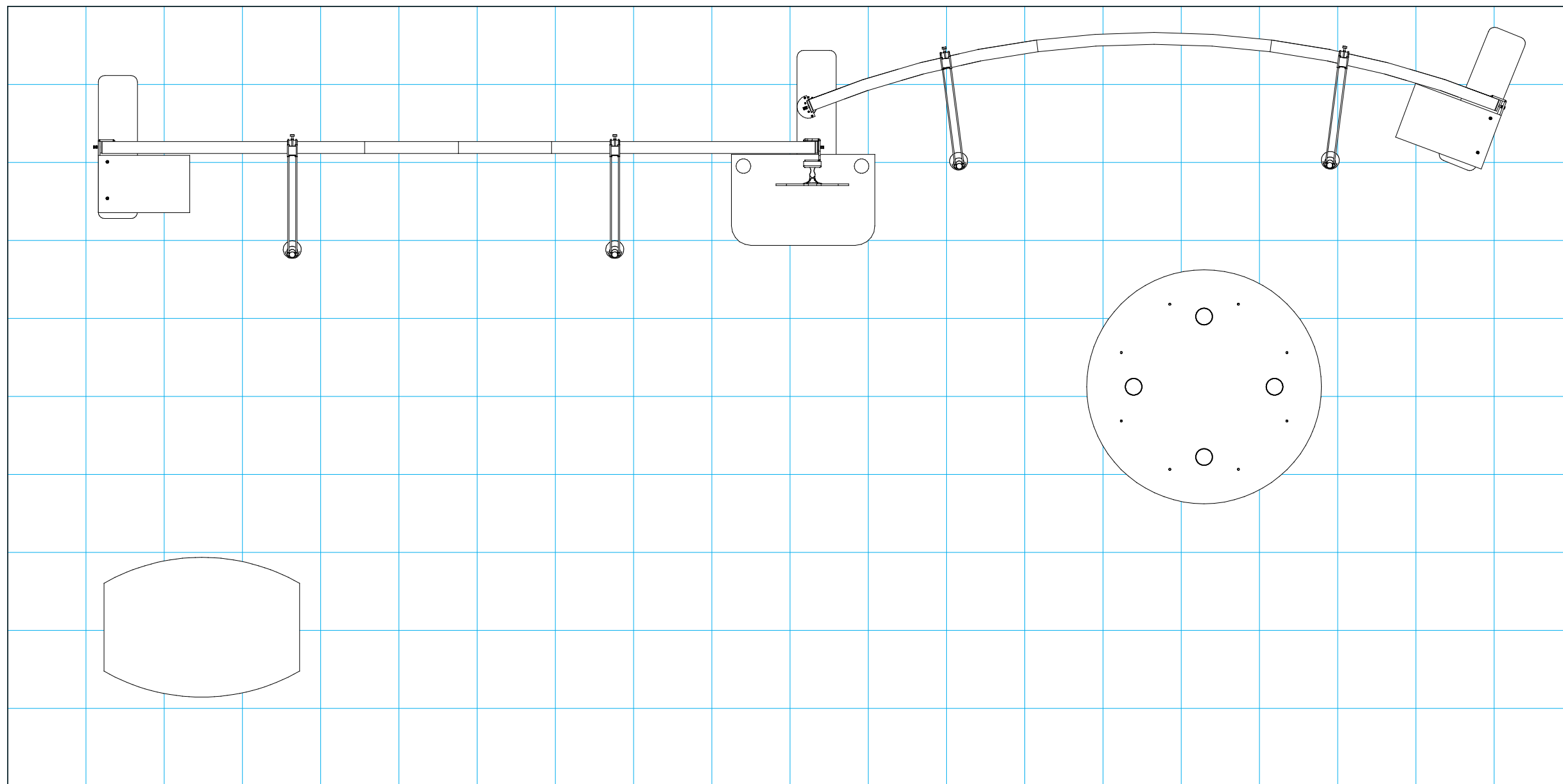



20'

Plan View

10'





 = 1 sq ft

General Setup Instructions

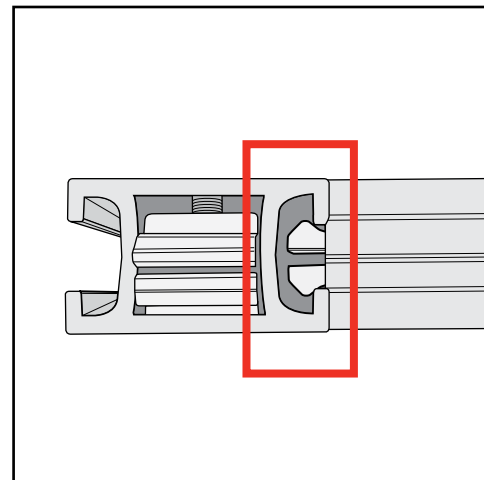
- Read entire setup instruction manual prior to unpacking parts and pieces.
- The setup instructions are created specifically for this configuration.
- Setup instructions are laid out sequentially in steps, including exploded views with detailed explanation for assembly.



Part Identification - Numbering

Cleaning & Packing

- For Cleaning Metal, Plex, & Laminate Parts: Use a **MILD NON-ABRASIVE** cleanser and soft cloth/paper towel to clean all surfaces.
- Keep exhibit components away from heat and prolonged sun exposure.
Heat and UV exposure will warp and fade components.
- Retain all provided Packing Materials. All provided packing materials are for ease of repacking & component protection.



Engaged Lock



WARNING



DO NOT USE POWER TOOLS



ALL CONNECTIONS MUST BE TIGHTLY SECURED

Disassembly

- For loss prevention, keep all knobs & connectors attached to extrusions during disassembly.

Straight Connection

When assembling frame, first attach all **straight connectors**, then attach **corner connectors**.

- 1) Place extrusions end-to-end.
- 2) Loosen all knobs, then slide **straight connector** across the seam of extrusions.
- 3) Tighten all knobs to secure connection.



Slide connector across seam of extrusions.
Tighten all knobs.



Disassembly

- 1) Loosen all knobs.
- 2) Slide connectors off of one extrusion.
- 3) Tighten knobs to prevent loss during packing & shipping.

Keep straight connectors in groove of extrusion. Do not remove connectors during disassembly.

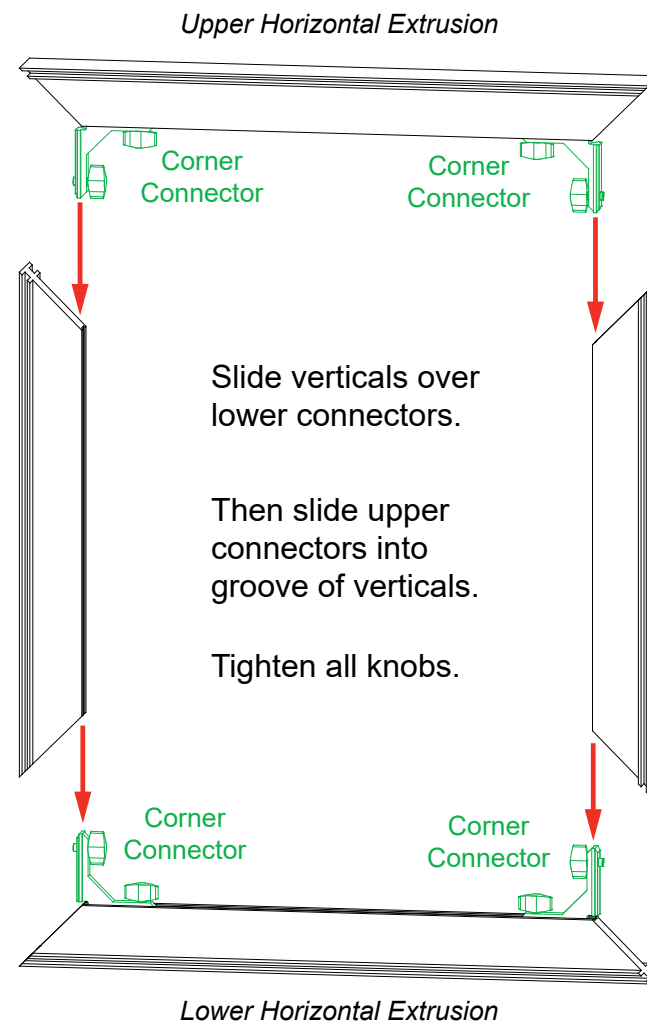
All knobs must be tightened securely to ensure a proper connection.

Corner Connection

- 1) Loosen knobs, then slide vertical extrusions onto **corner connectors** of **lower** horizontal extrusion.
- 2) Slide **corner connectors** of **upper** horizontal extrusion into grooves of vertical extrusions.
- 3) Tighten all knobs to secure connection.

Disassembly

- 1) Loosen knobs on vertical extrusions.
- 2) Slide the vertical extrusions off of **corner connectors** on lower and upper horizontal extrusions.



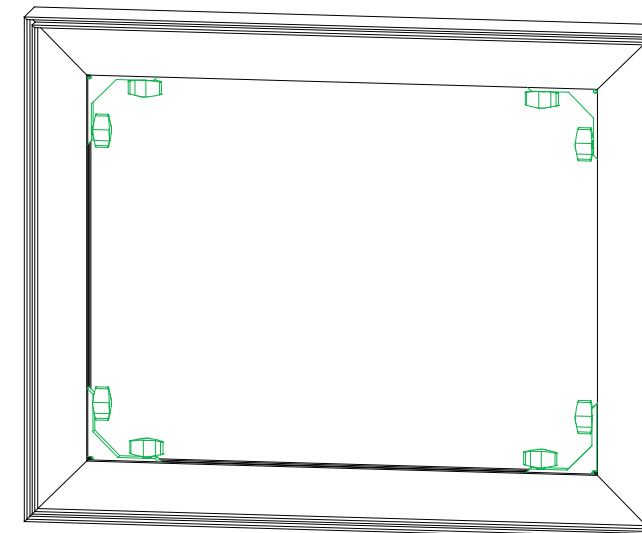
Slide verticals over lower connectors.

Then slide upper connectors into groove of verticals.

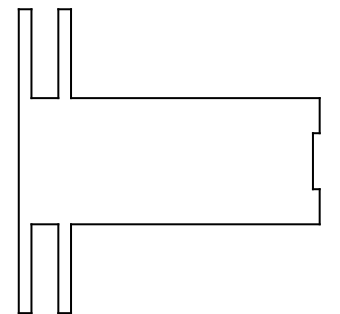
Tighten all knobs.



Adjust connectors if necessary to prevent gaps in connection.



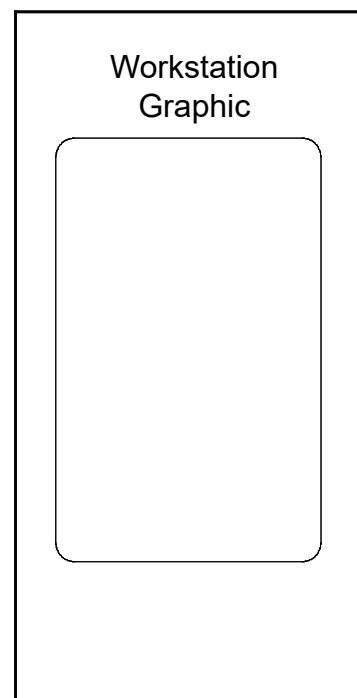
COMPLETED ASSEMBLY



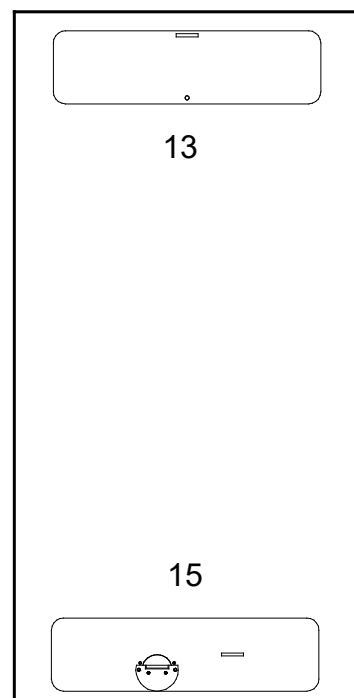
TSP49 Profile

All knobs must be tightened securely to ensure a proper connection.

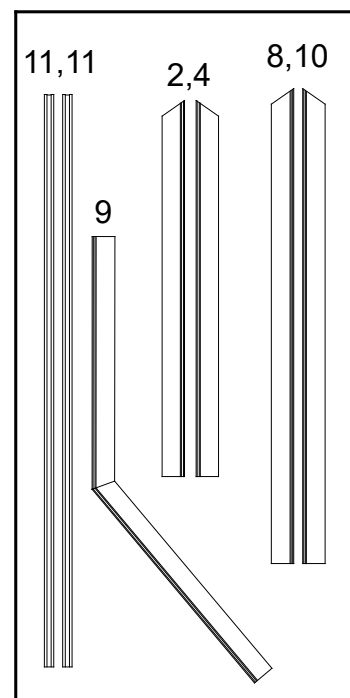
Top View of Each Level



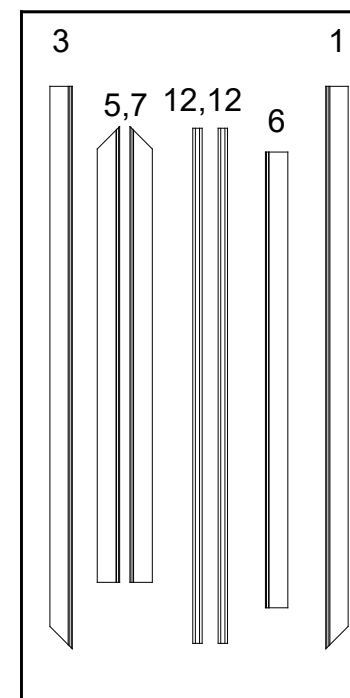
Level 1
(Bottom level)



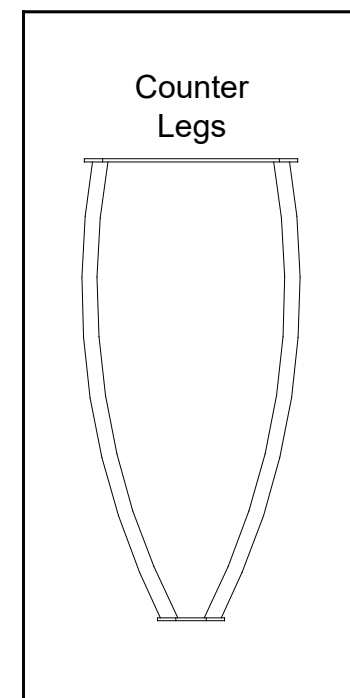
Level 2



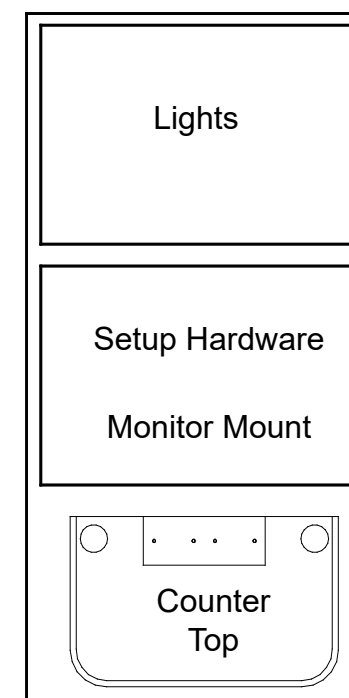
Level 3



Level 4



Level 5

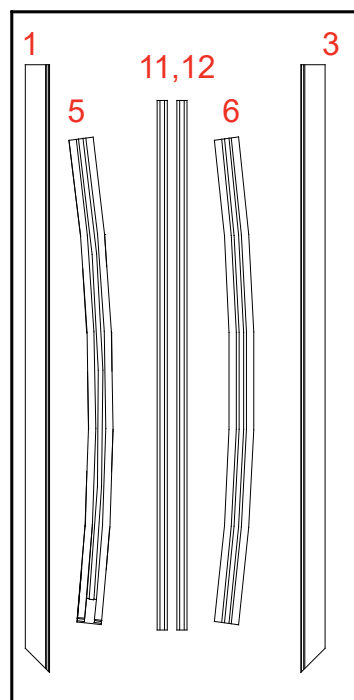


Level 6

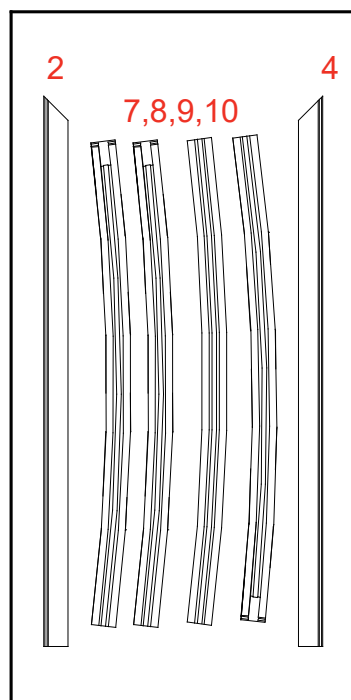
Top View of Each Level



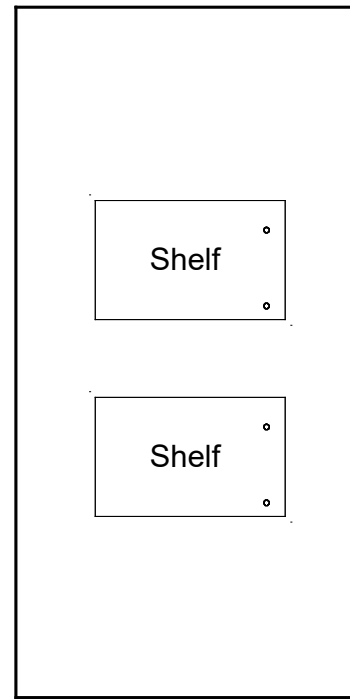
Level 1
(Bottom level)



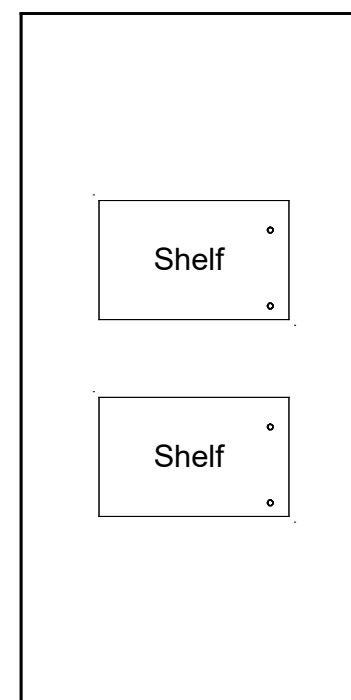
Level 2



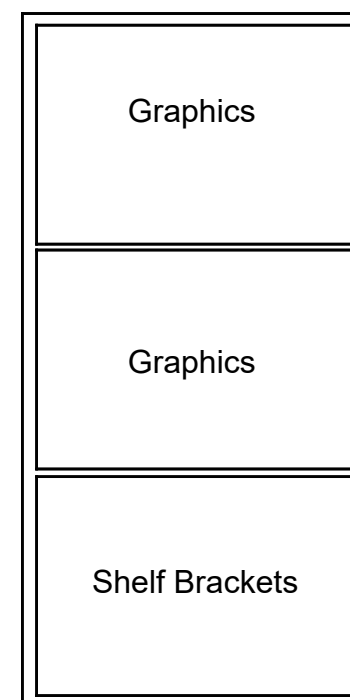
Level 3



Level 4

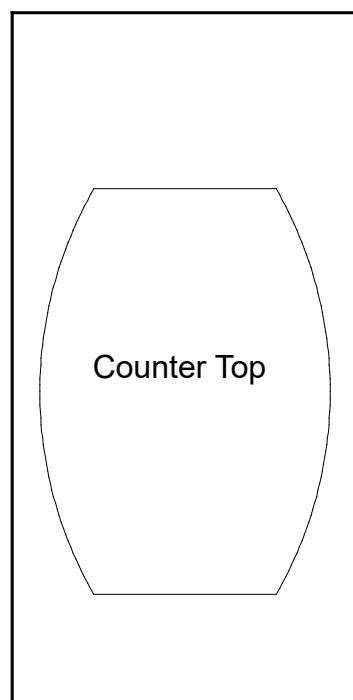


Level 5

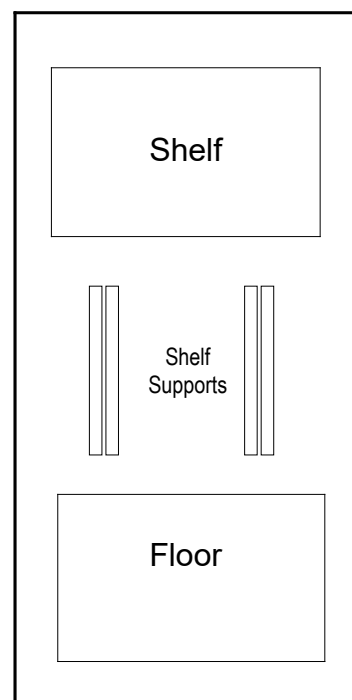


Level 6

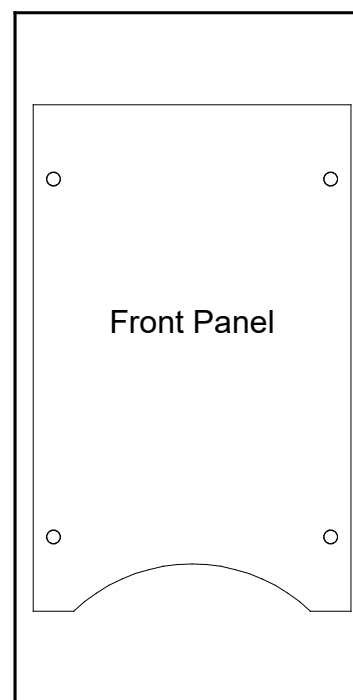
Top View of Each Level



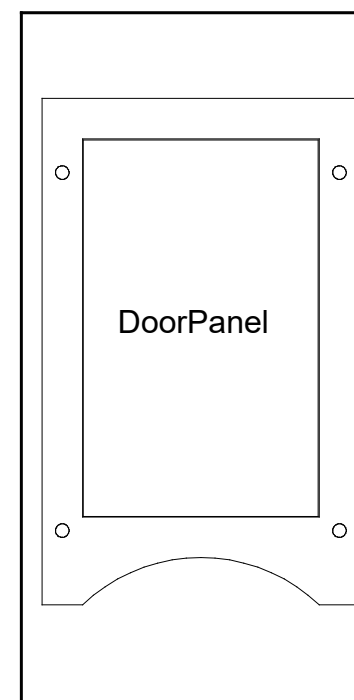
Level 1
(Bottom level)



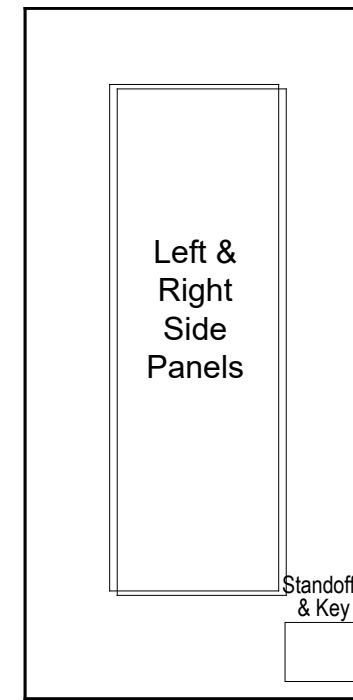
Level 2



Level 3



Level 4



Level 5

CRATE PACKING

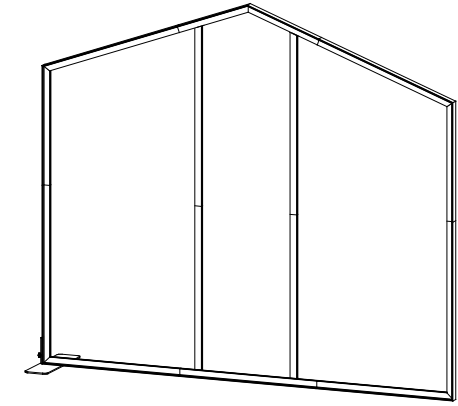
MOD-1452

Item	Qty.	Description
1	1	45"h TSP49 Vertical Extrusion
2	1	30.091"h TSP49 Vertical Extrusion
3	1	45"h TSP49 Vertical Extrusion
4	1	30.091"h TSP49 Vertical Extrusion
5	1	36.467"w TSP49 Horizontal Extrusion
6	1	36.467"w TSP49 Horizontal Extrusion
7	1	36.467"w TSP49 Horizontal Extrusion
8	1	38"w TSP49 Horizontal Extrusion
9	1	37.985"w TSP49 angled Horizontal Extrusion
10	1	38"w TSP49 Horizontal Extrusion
11	1	41.209"h Z45 Vertical Extrusion
12	1	45.8"h Z45 Vertical Extrusion w/ mitered top
13	1	6" x 22" End Base Plate w/ foot

Steps:

Refer to the [Tool-less Frame Assembly general information page](#).

- 1) Assemble vertical extrusions [1-2], [3-4], [11-12] & horizontals [5-6-7], [8-9-10] together, using [Tool-less Spline Connectors](#) labeled [X].
- 2) Connect vertical assemblies [1/2], [3/4] between horizontal assemblies [5/6/7], [8/9/10], using [Tool-less Corner Connectors](#) labeled [A] & [C].
- 3) Install Base Plate [13] to bottom-left corner of frame assembly as shown. See [Base Plate Attachment](#) detail.
- 4) Lift frame to upright position, then connect vertical assemblies [11/12] between horizontal assemblies [5/6/7], [8/9/10] using [Connection Lock w/ Knob](#).



When assembled

Assemble frame flat on ground.

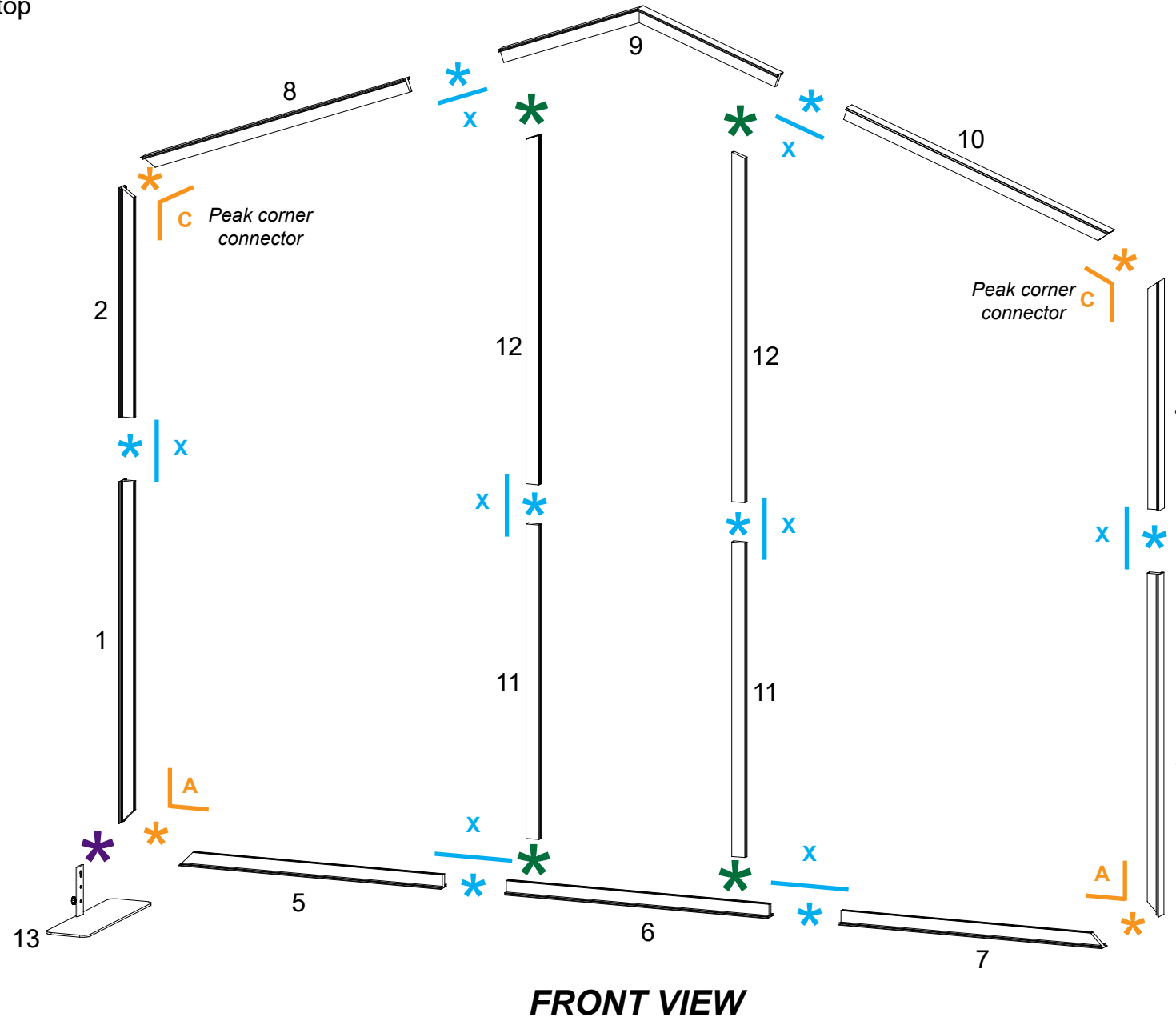
*** Tool-less Spline Connector**

1. Place extrusions end-to-end.
2. Slide tool-less connectors across seam of extrusions.
3. Tighten all knobs to secure connection.

*** Tool-less Corner Connector**

1. Slide extrusion onto Corner Connector.
2. Tighten all knobs to secure connection.

Keep corner connectors attached to horizontal extrusions.



*** Connection Lock w/ Knob**

Knobs face **back** of assembly.

BACK VIEW

*** Base Plate Attachment**

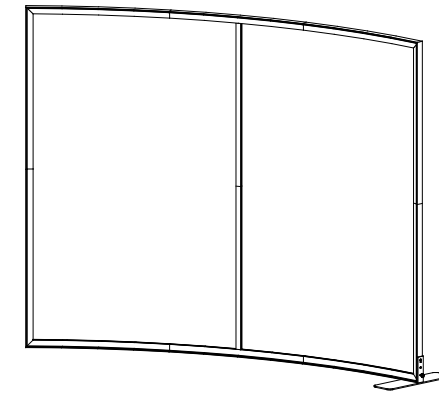
- 1) Place key hole over bolt on panel & slide down.
- 2) Twist knob to secure connection.

Item	Qty.	Description
1	1	45"h TSP49 Vertical Extrusion
2	1	41"h TSP49 Vertical Extrusion
3	1	45"h TSP49 Vertical Extrusion
4	1	41"h TSP49 Vertical Extrusion
5	1	36.166"w TSP49 curved Horizontal Extrusion
6	1	36.166"w TSP49 curved Horizontal Extrusion
7	1	36.166"w TSP49 curved Horizontal Extrusion
8	1	36.166"w TSP49 curved Horizontal Extrusion
9	1	36.166"w TSP49 curved Horizontal Extrusion
10	1	36.166"w TSP49 curved Horizontal Extrusion
11	1	41.209"h Z45 Vertical Extrusion
12	1	41.209"h Z45 Vertical Extrusion
13	1	6" x 22" Base Plate w/ flange

Steps:

Refer to the Tool-less Frame Assembly general information page.

- 1) Assemble vertical extrusions [1-2], [3-4], [11-12] & horizontals [5-6-7], [8-9-10] together, using Tool-less Spline Connectors labeled [X] & [Z].
- 2) Connect vertical assemblies [1/2], [3/4] between horizontal assemblies [5/6/7], [8/9/10], using Tool-less Corner Connectors labeled [A].
- 3) Install Base Plate [13] to bottom-right corner of frame assembly as shown. See Base Plate Attachment detail.
- 4) Lift frame to upright position, then connect vertical assembly [11/12] between horizontal assemblies [5/6/7], [8/9/10] using Connection Lock w/ Knob.



When assembled

Assemble frame flat on ground.

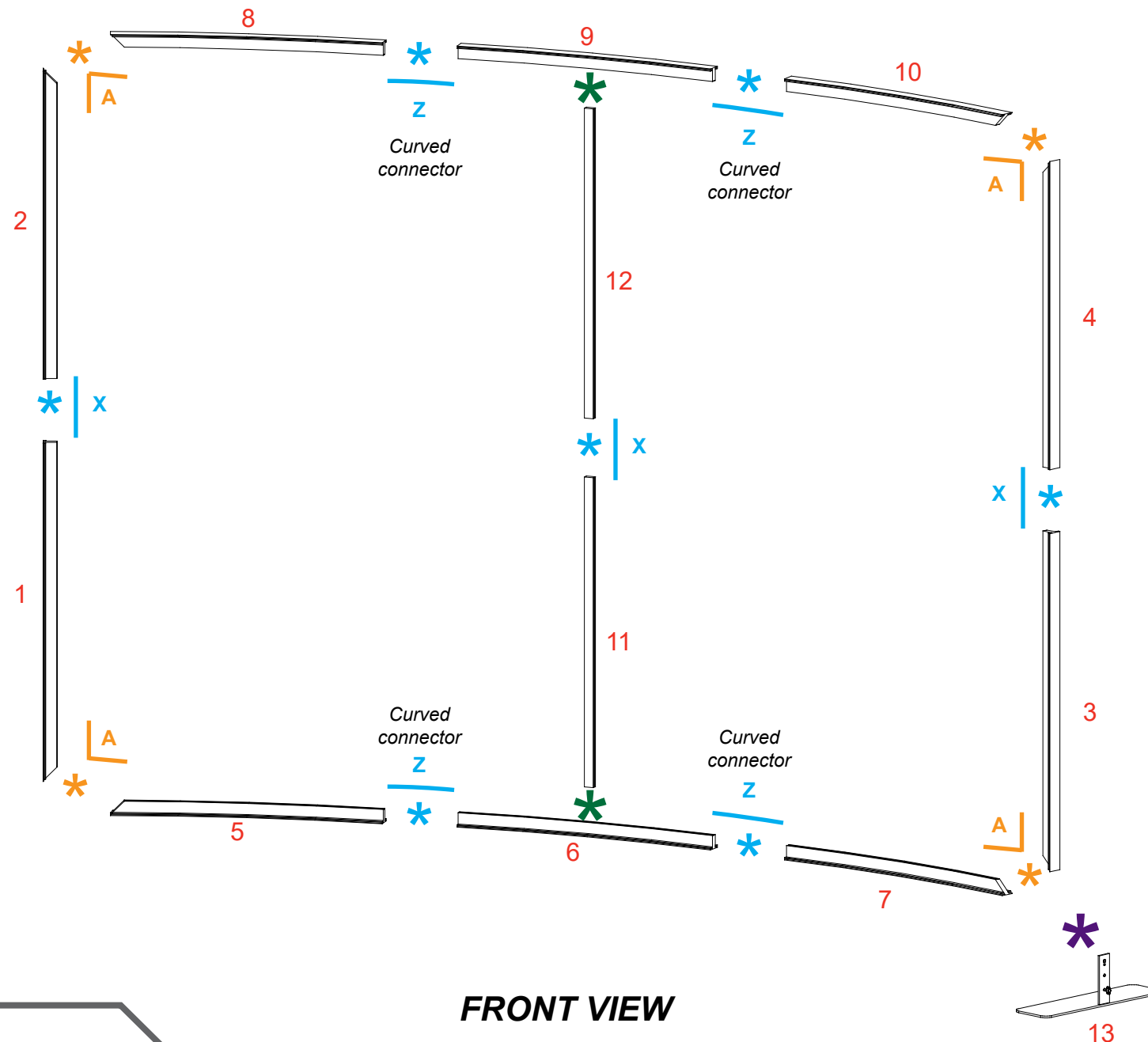
*** Tool-less Spline Connector**

1. Place extrusions end-to-end.
2. Slide tool-less connectors across seam of extrusions.
3. Tighten all knobs to secure connection.

*** Tool-less Corner Connector**

1. Slide extrusion onto Corner Connector.
2. Tighten all knobs to secure connection.

Keep corner connectors attached to horizontal extrusions.



FRONT VIEW

*** Connection Lock w/ Knob**

Knobs face **back** of assembly.

BACK VIEW

*** Base Plate Attachment**

- 1) Place key hole over bolt on panel & slide down.
- 2) Twist knob to secure connection.

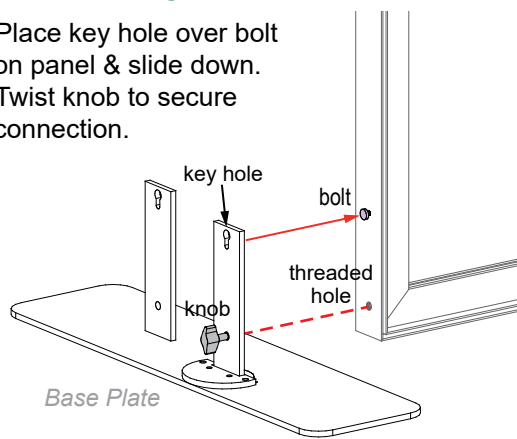
Base Plate

Item	Qty.	Description
15	1	6" x 22" Two-Connection Base Plate

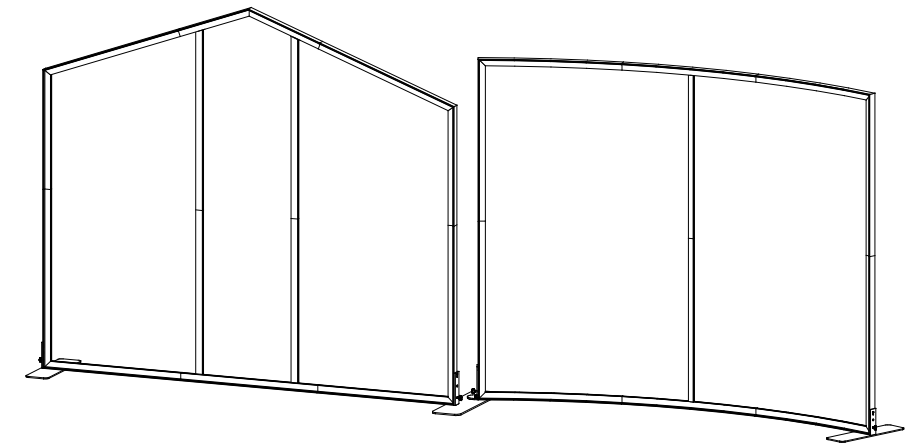
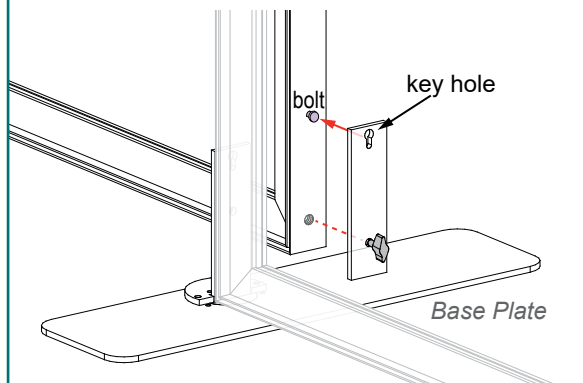
Steps:
1) Connect Left Frame & Right Frame assemblies to Base Plate [15].
See [Base Plate Connection](#) detail.

* Base Plate Connection

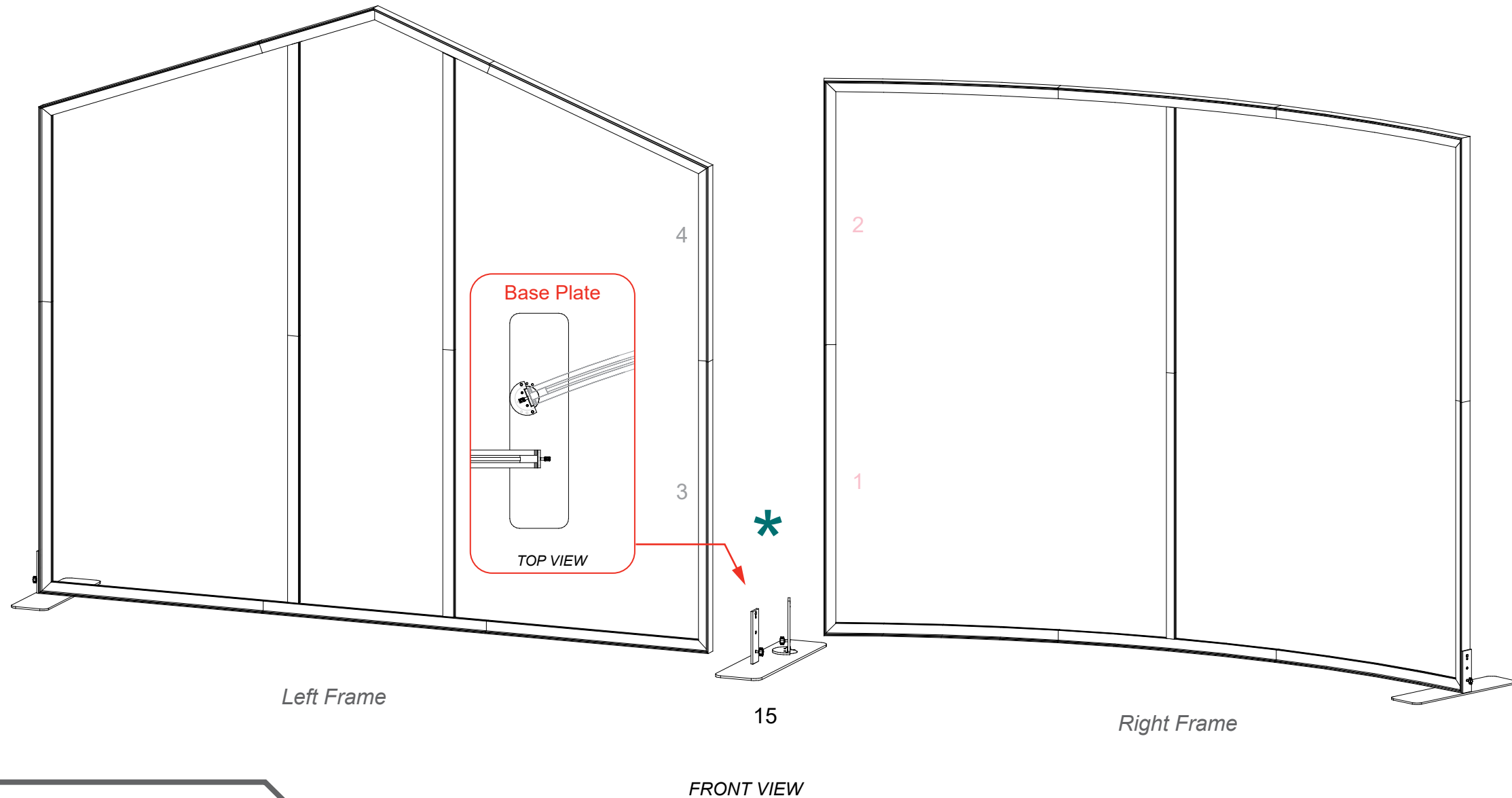
- 1) Place key hole over bolt on panel & slide down.
- 2) Twist knob to secure connection.



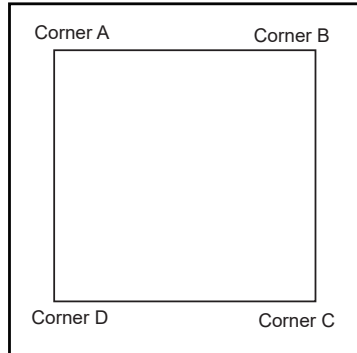
- 3) Place key hole over bolt on panel & slide down. Twist knob to secure connection.



When assembled



SEG Graphic Installation



It is important to first insert graphic into each alternate corner, then to the sides of the frame. If this is not done, graphic will not fit into the frame correctly.

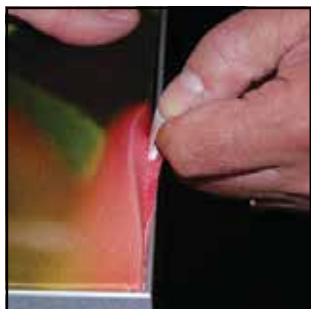
Step 1
Insert corner A. Turn edge of graphic so silicon welt is perpendicular to face of graphic. Insert narrow side of welt with fabric to outside into the channel. Repeat for other side of this corner.



Step 2
Repeat Step 1 for opposite corner C, then insert corner B, followed by corner D, to complete the installation of the corners.



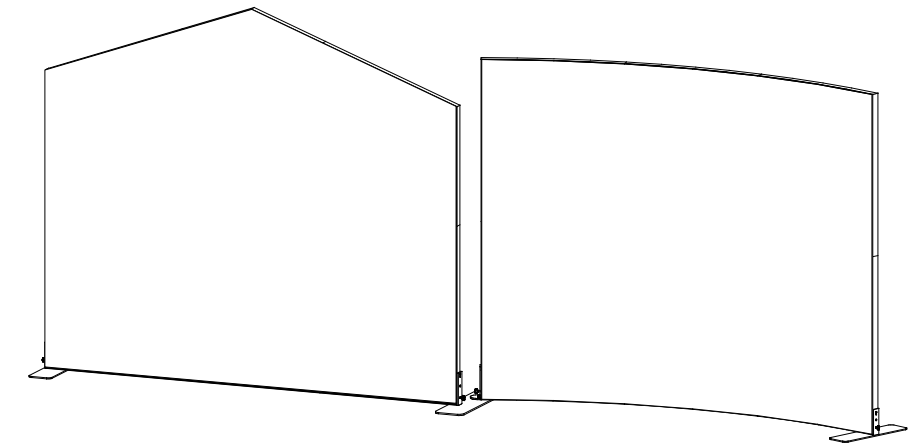
Step 3
Once all corners are inserted, press one silicon edge into channel from corners and work toward the center. Make sure welt is fully inserted into channel. Continue until all sides are done. Smooth out edges of graphic.



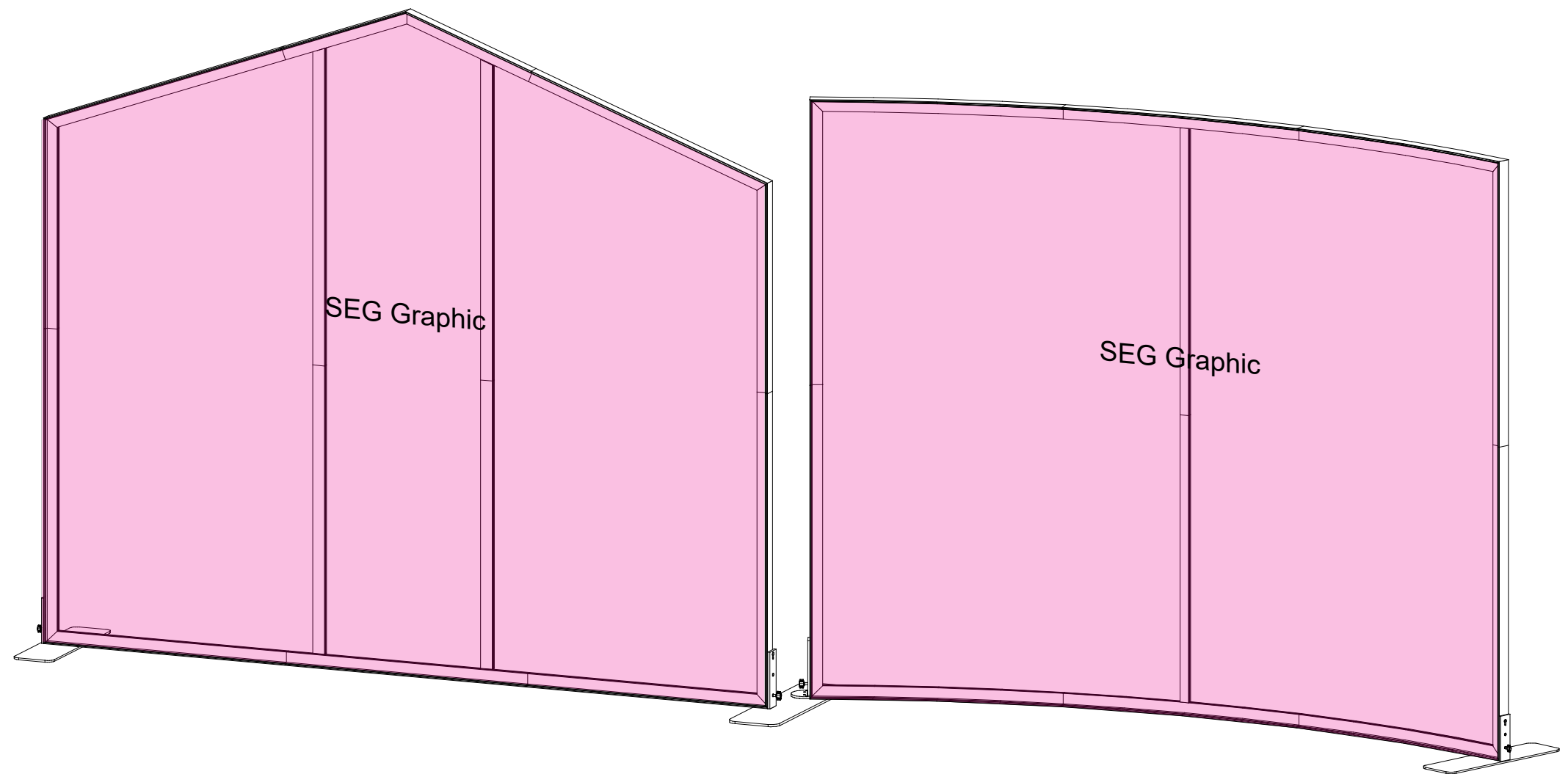
Graphic Removal

To remove the graphic from the frame, locate the fabric pull tab. Gently pull up on the tab to remove the fabric.

Steps:
1) Apply SEG Graphics to assembled frames.



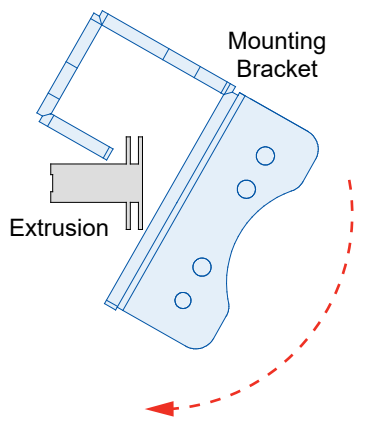
When assembled



FRONT VIEW

*** Workstation Bracket Attachment**

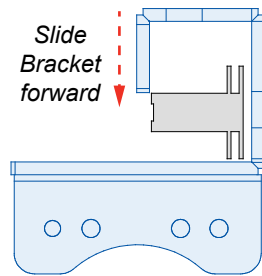
① Hook the Mounting Bracket over the vertical extrusion.



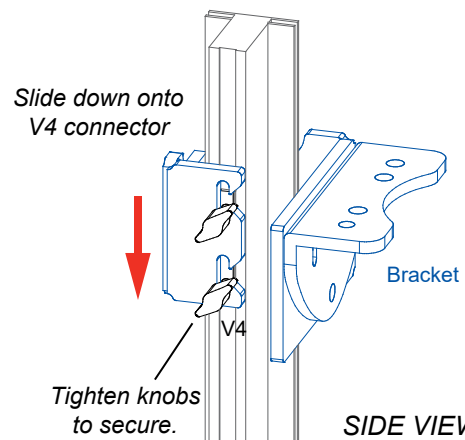
TOP VIEW

② Slide bracket forward, then down onto V4 connector.

V4 connectors stay permanently attached to vertical extrusion.



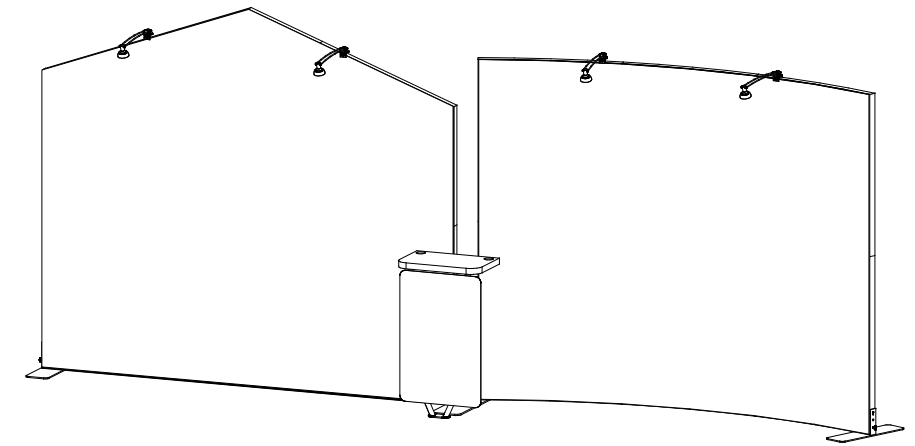
③ Tighten thumb screws to secure connection to inside of frame.



SIDE VIEW

Steps:

- 1) Attach Workstation Mounting Bracket to backwall vertical as shown. See [Workstation Bracket Attachment](#) detail.
- 2) Assemble Workstation legs & counter top to bracket. See [Workstation Assembly](#) detail.
- 3) Affix **Graphic** to front of workstation assembly, using Velcro.
- 4) Attach Lights to top of backwall as shown. See [Light Attachment](#) detail.

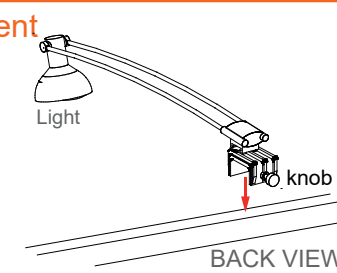


When assembled

*** Light Attachment**

Attach clamp of stem light to top of horizontal extrusion where desired.

Twist knob on back to tighten in place.



BACK VIEW

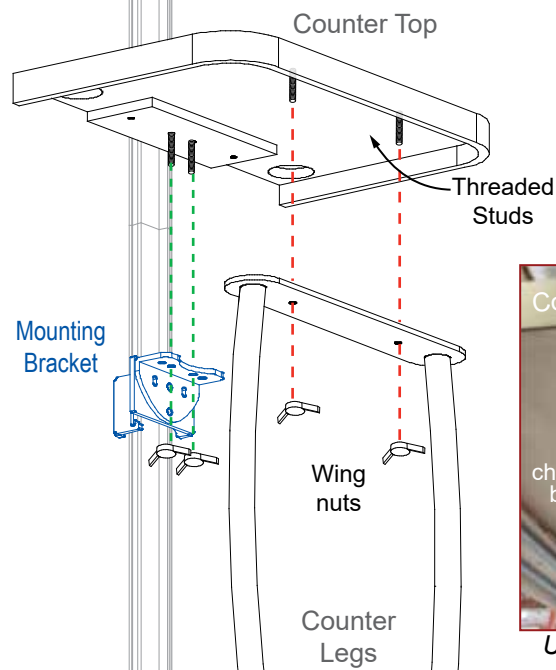
Workstation Assembly

1) Attach threaded studs on underside of Counter Top to Counter Legs; secure with wing nuts.

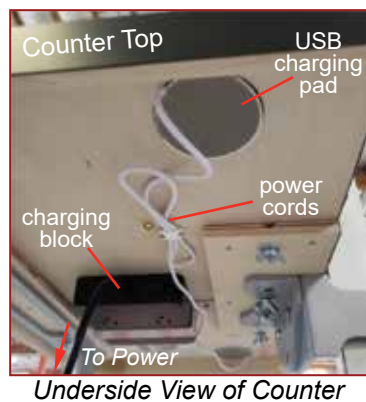
2) Connect Counter Top to Mounting Bracket, using wing nuts.

3) Attach power cords to wireless chargers.

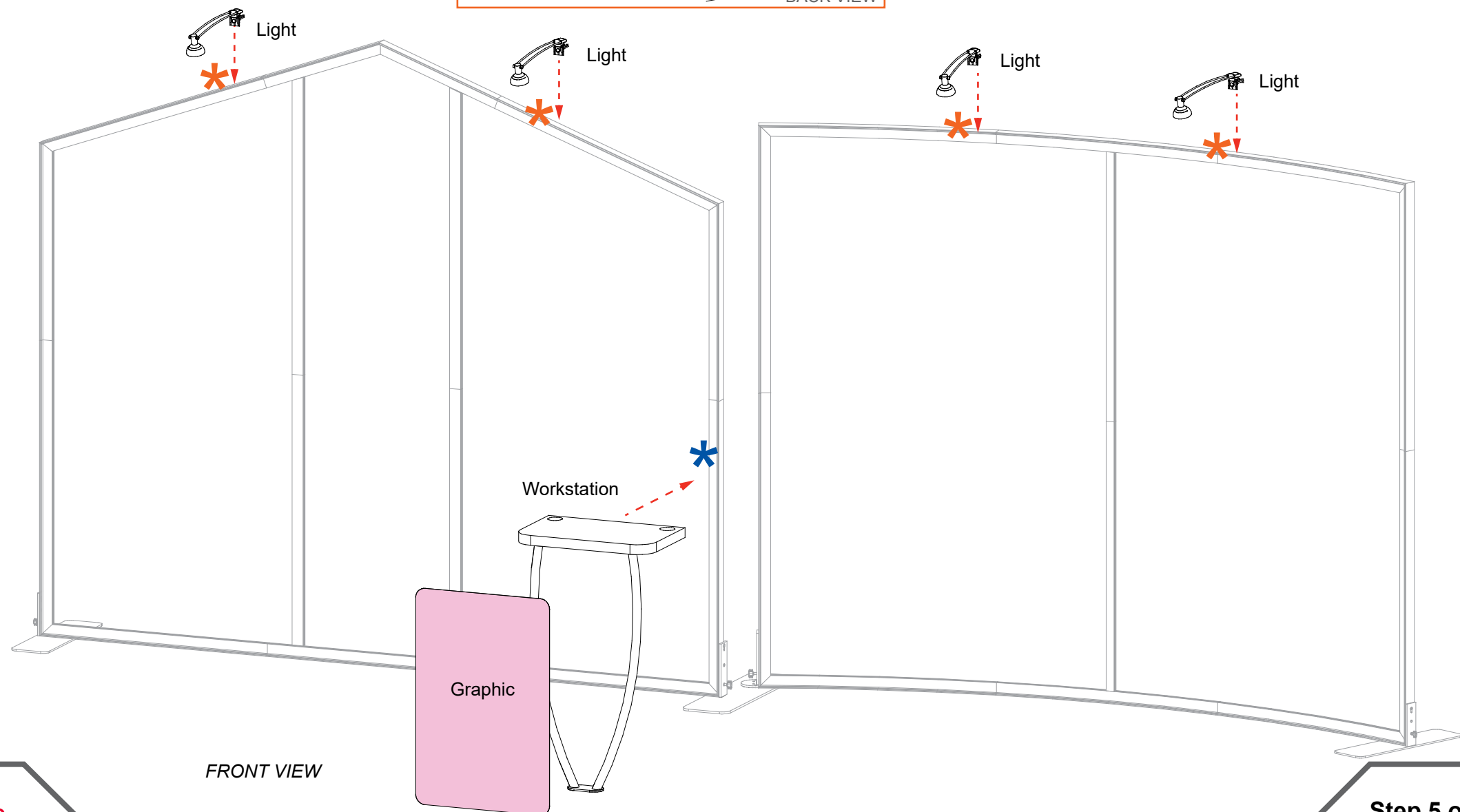
Keep cords attached to underside of counter top.



UNDERSIDE VIEW



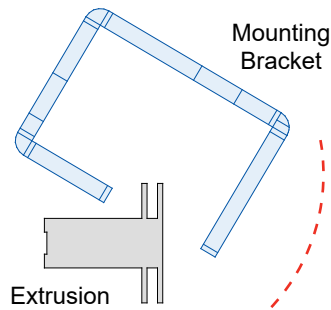
Underside View of Counter



FRONT VIEW

* Monitor Mount Attachment

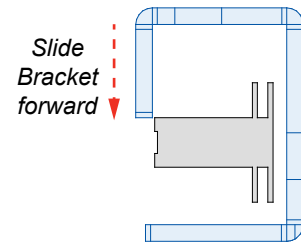
① Hook the Mounting Bracket over the vertical extrusion.



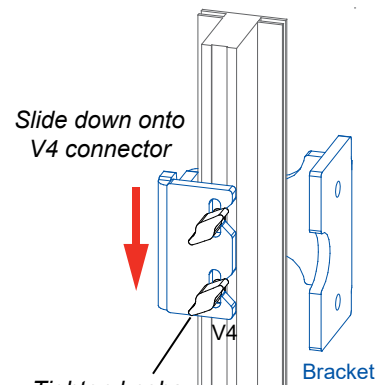
TOP VIEW

② Slide bracket forward, then down onto V4 connector.

V4 connectors stay permanently attached to vertical extrusion.

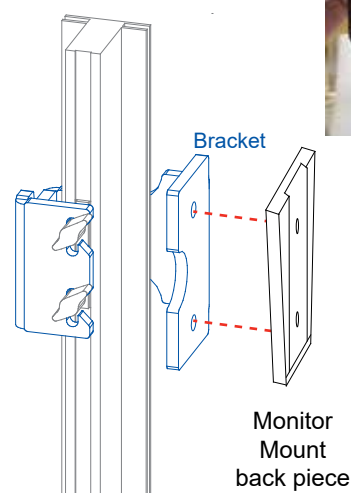


③ Tighten thumb screws to secure connection to inside of frame.



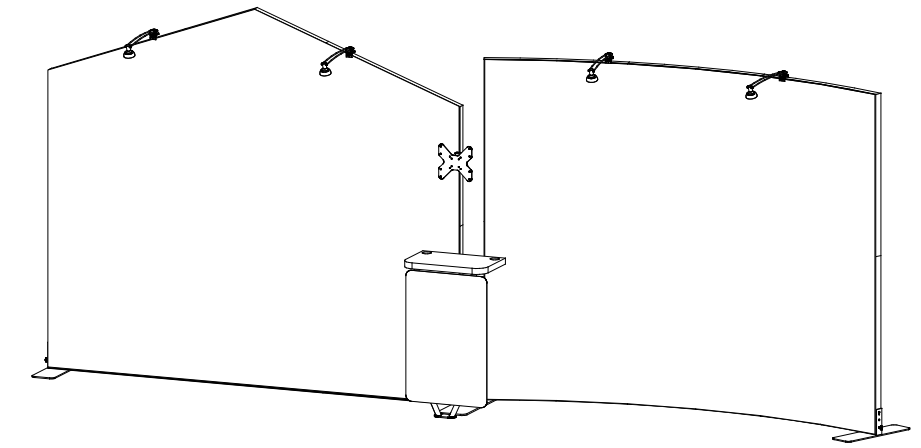
SIDE VIEW

④ Attach Monitor Mount back piece to Bracket.

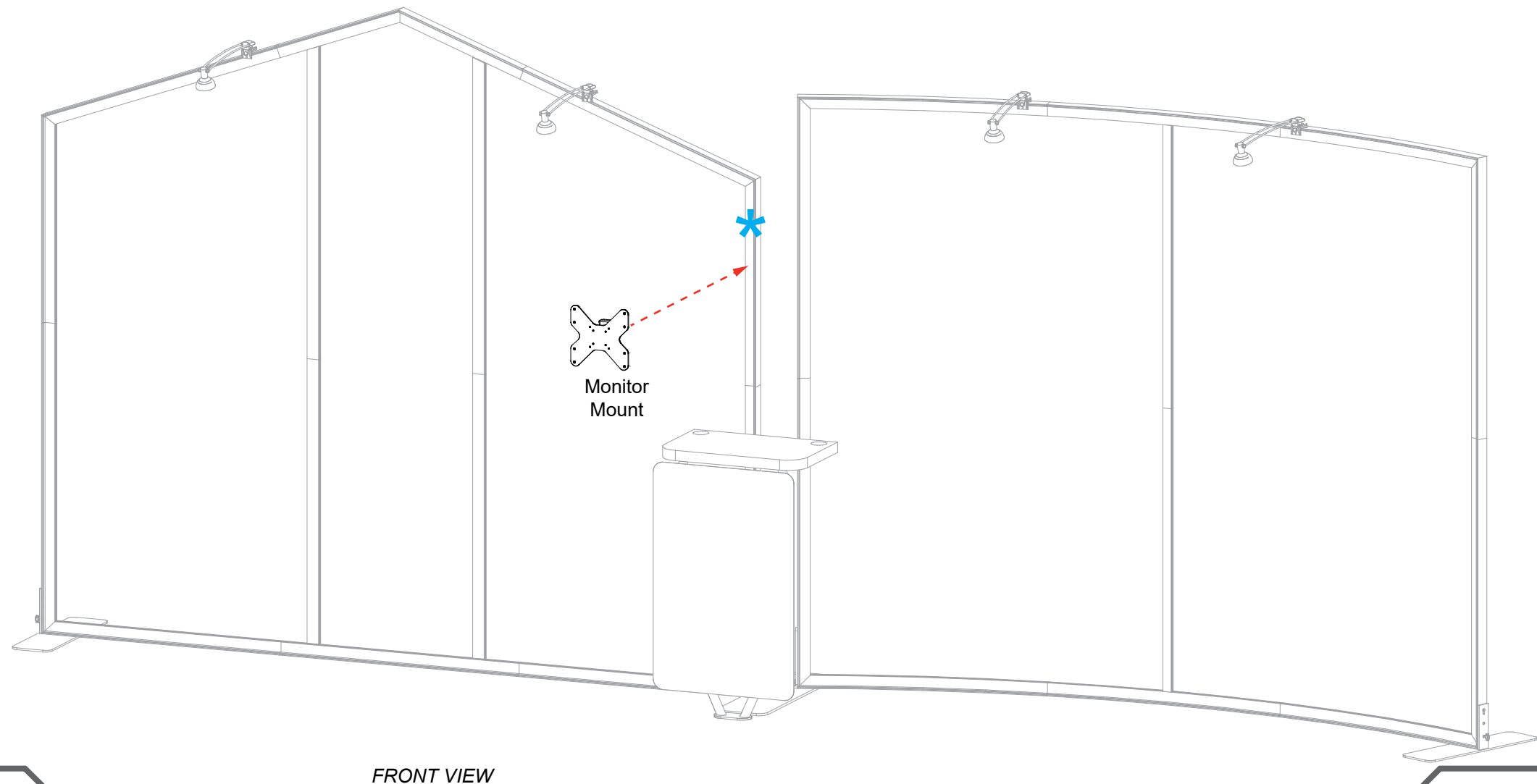


⑤ Slide monitor mount into back piece.

Steps:
1) Attach Monitor Mount to backwall vertical.
See [Monitor Mount Attachment](#) detail.



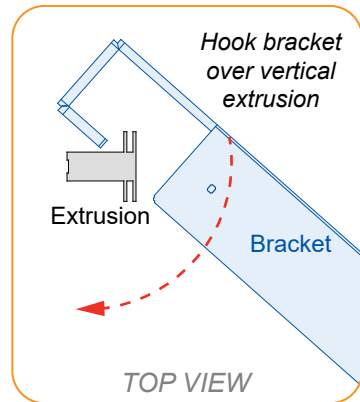
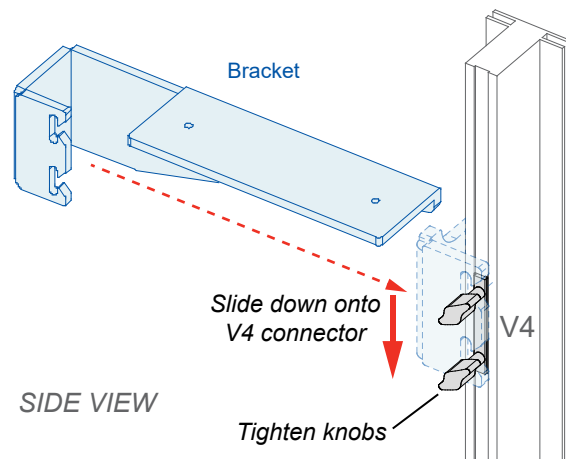
When assembled



FRONT VIEW

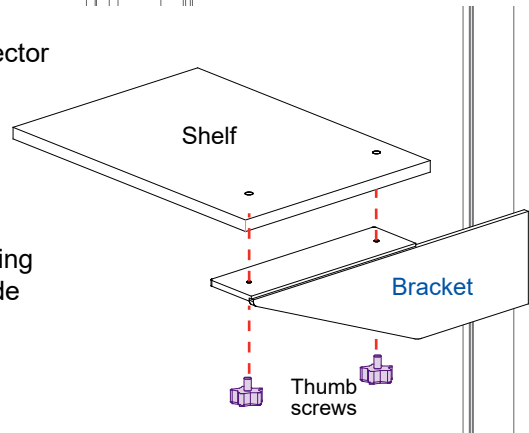
*** Shelf Attachment**

① Hook the Mounting Bracket over the vertical extrusion, then slide bracket down onto V4 connector on vertical extrusion.

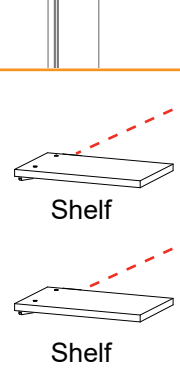


V4 connectors stay permanently attached to vertical extrusion.

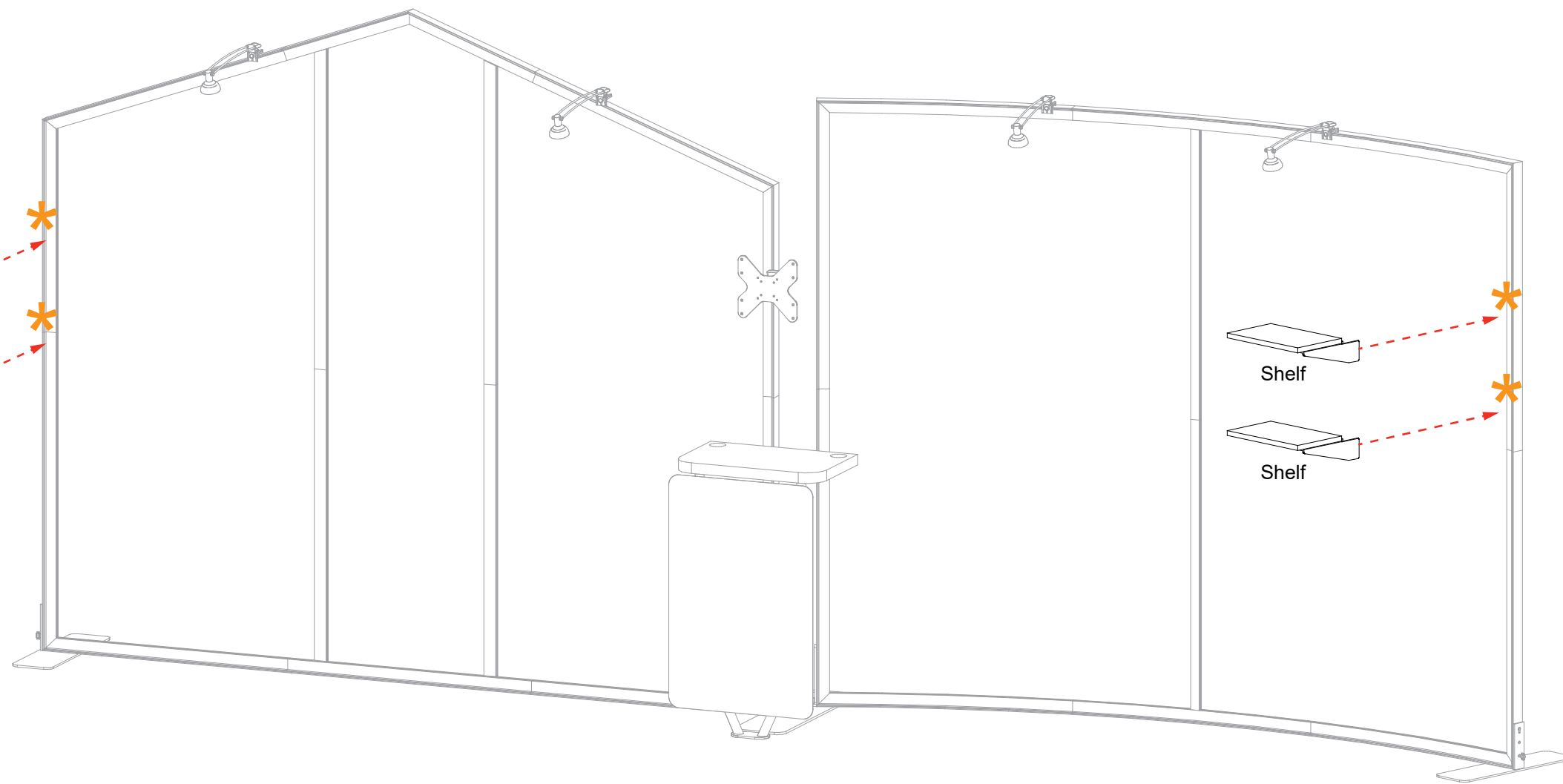
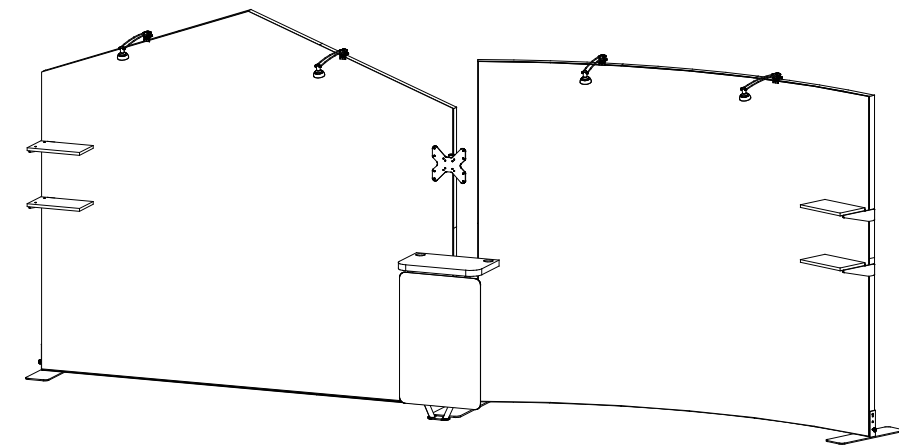
② Tighten knobs of V4 connector to secure bracket in place.



③ Attach Shelf to bracket using thumb screws on underside of shelf.



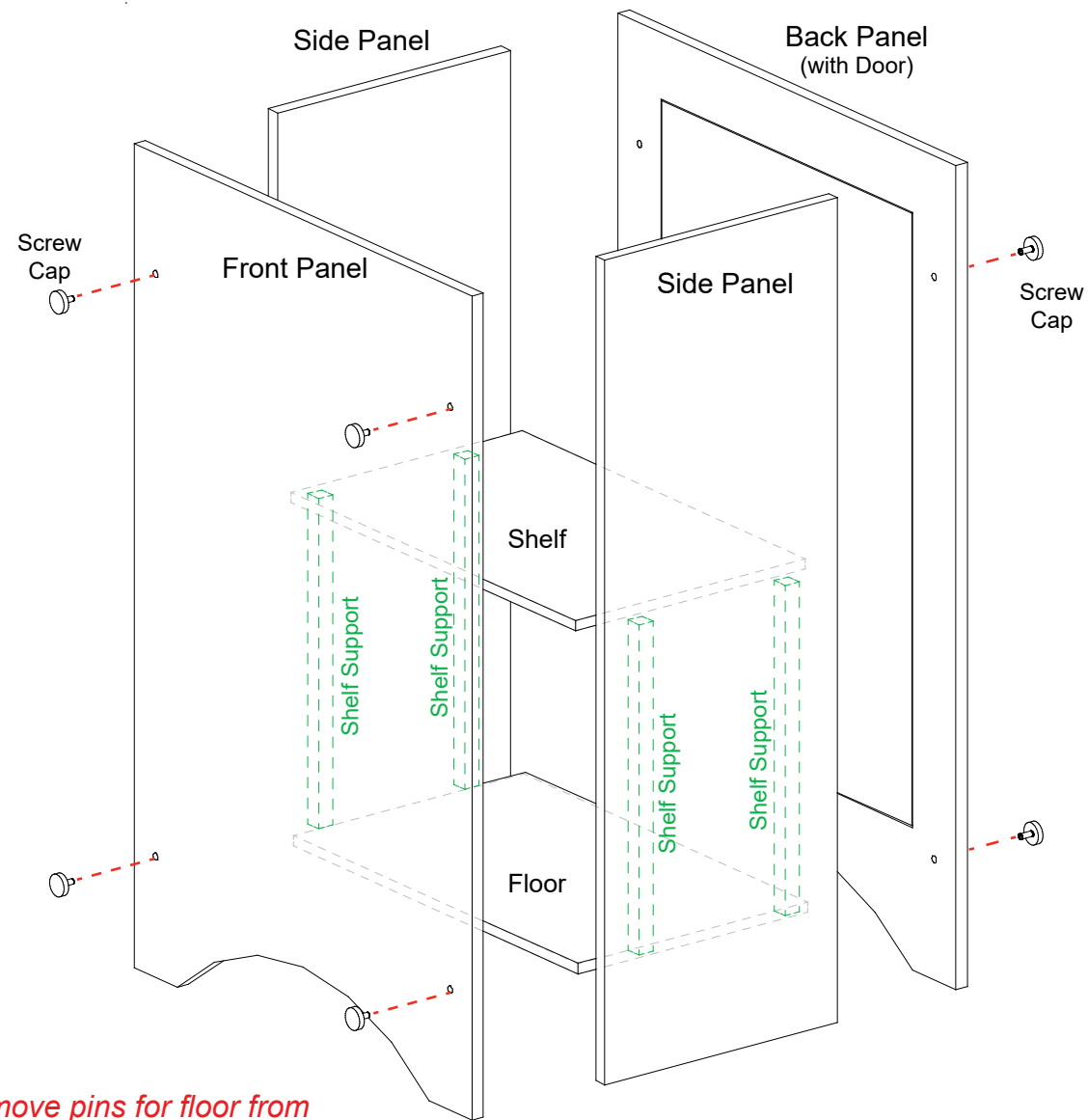
Steps:
1) Attach Shelves to backwall vertical.
See Shelf Attachment detail.



Steps:

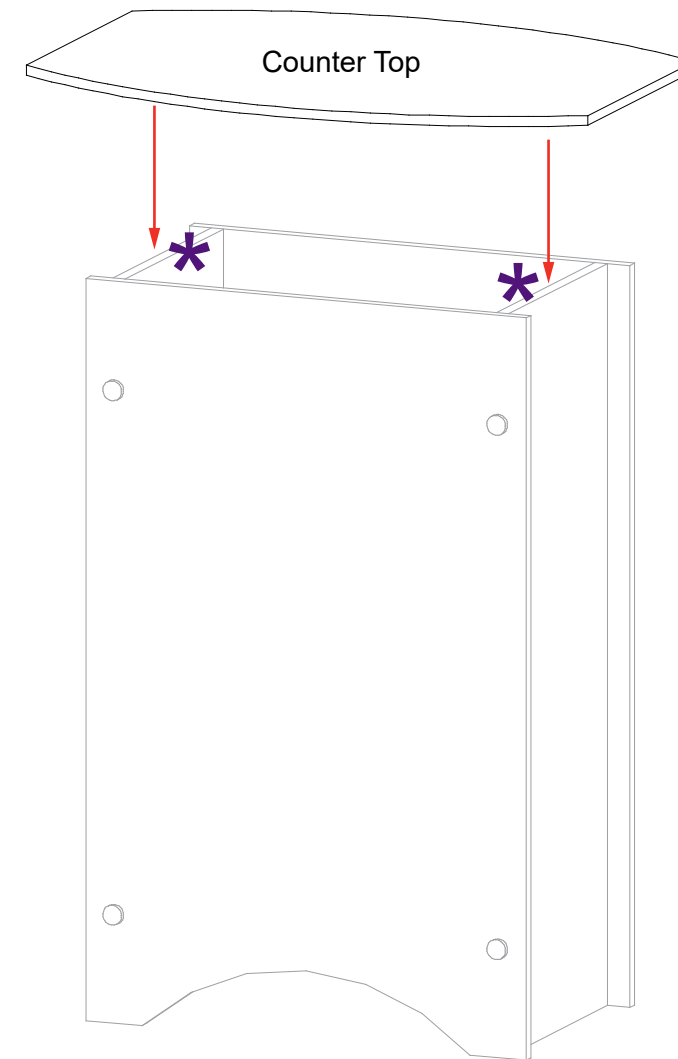
- 1) Attach pins at bottom interior of side panels. *Note: Pins are designed to be slightly angled.*
- 2) Use screw caps to secure side panels to front & back panels.
- 3) Slide floor into the bottom of assembled pedestal base. The floor will sit on pins of the side panels.
- 4) Connect shelf supports with Velcro inside of panels, then place shelf on top of supports.
- 5) Attach Counter Top to assembled pedestal base. See Counter Top Attachment detail.

Repeat steps 1 through 5 for other counter assembly.

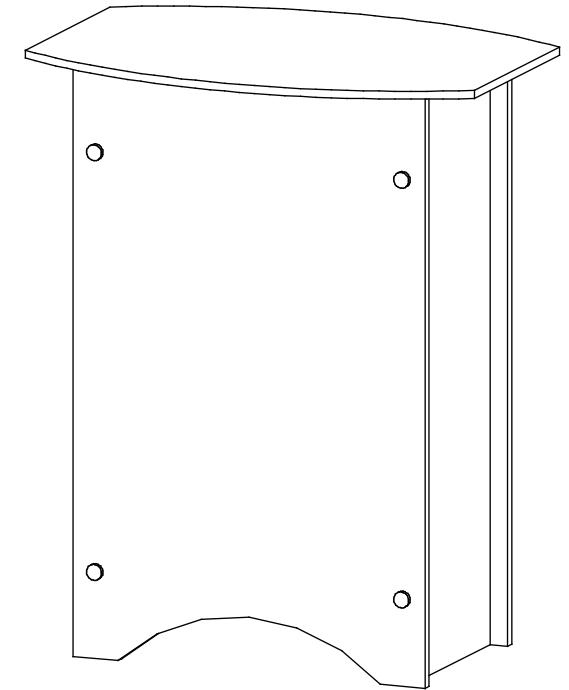


NOTE: Remove pins for floor from side panels when packing.

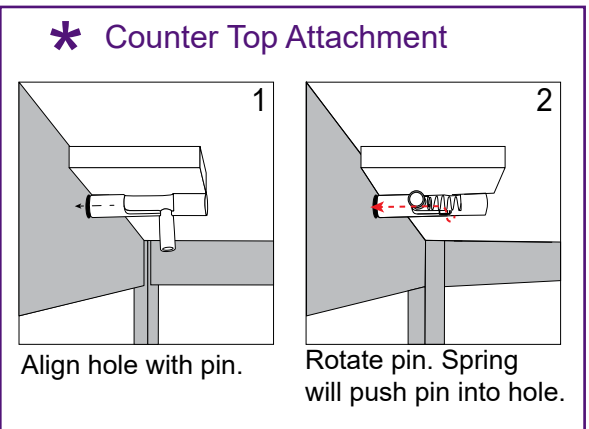
Pedestal Base Assembly



Pedestal Top Attachment

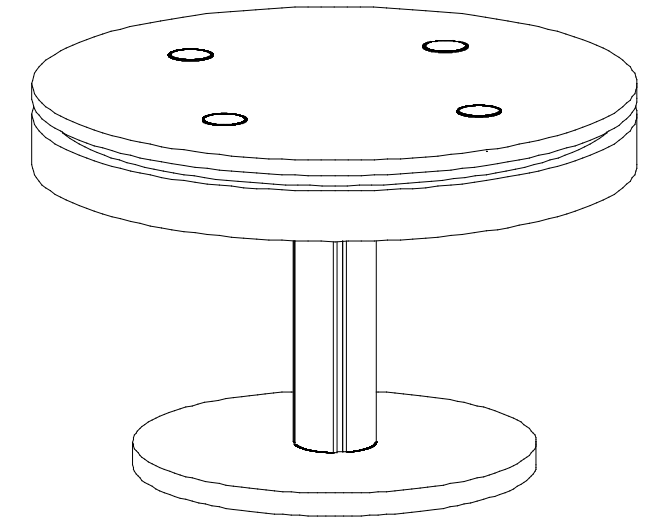


When assembled
Qty. 2



Steps:

- 1) Connect base to post, using bolt.
- 2) Route cord from table top through post and base.
- 3) Connect table top to post, with fixed brackets, using black bolts.



Completed Assembly

